

Work Order ID 147721

Thursday, June 09, 2016 11:16:26 AM

147721

Page 1

Item ID: D2732-030

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion - 3"

Start Date: 6/9/2016 Start Qty: 200.00

200

Cust Item ID:

Required Date: 6/14/2016 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals:

Process Plan: MCS

Date: JUN 09 2016

Tooling:

Date:

Run Start ***NR1***

QC:

Date: JUN 09 2016

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2732	Rev B1

100 0.00

100

Packaging

Memo

0.00

Packaging

Cut as per dwg (3.00")

200x

16/06/14
DAS
36
9-89

110 QC6- Inspect dimensions to drawing 0.00

110

QC

Memo

0.00

Quality Control

200

DAS
38
9-89

JUN 14 2016

120 Identify as per dwg & Stock Location: 5410 0.00

120

Packaging

Memo

0.33

Packaging

200

DAS
6
9-89

JUN 15 2016

Work Order ID 147721

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147721

Page 2

Item ID: D2732-030

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion - 3"

Start Date: 6/9/2016 Start Qty: 200.00

200

Cust Item ID:

Required Date: 6/14/2016 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	3.33							
Quality Control									

MCS JUN 16 2016

MCS JUN 16 2016

Picklist Print

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Page 1

Work Order ID: 147721

Parent Item: D2732-030

Parent Item Name: Rubber Cushion - 3"

147721

D2732-030

Start Date: 6/9/2016

Required Date: 6/14/2016

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2732		Manufactured	No			100	f	340.0263	0.25	52.63158			
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D2732

Rubber Cushion (\$per foot)

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16/06/14
DAS
36
9-89

Location

Loc Qty

Loc Code

ST412

340.0263158

117118

5E-10

143793

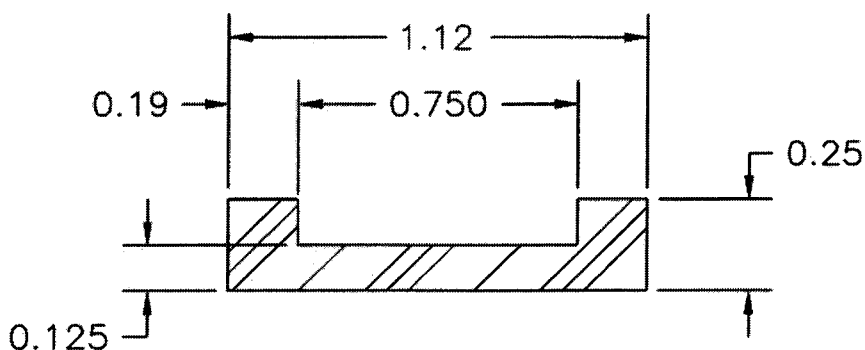
340.026316

52.63158



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	<i>[Signature]</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBMIT TO MANAGEMENT
WITH CHANGE
NO. 14972-1M5
160603

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003